

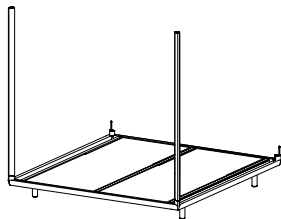
## ASSEMBLY INSTRUCTIONS

### PAVILION DAYBED

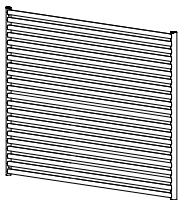
01811	01812	01813	01814
01821	01822	01823	01824
01831	01832	01833	01834
01841	01842	01843	01844

# CONTENT

Every Pavilion Daybed consists out of 3 components: 1 base, 1 rear wall and 1 roof element. Every component is available in different colors and/or materials.

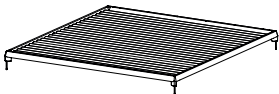


BASE



REAR WALL

alu / teak / Sunvision / open



ROOF

alu / teak / Sunvision / movable Sunvision

Hardware packed with BASE:



CUSTOM BOLT  
8x



LONG BOLT  
8x



HEADLESS BOLT  
8x



ALLEN KEY  
4x



SHORT BOLT



LARGE CAP  
4x



SMALL CAP  
8x



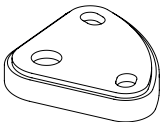
WASHER WITH SEAL  
8x



HEXAGON BOLT



WASHER  
4x



FLOORANCHOR  
4x (4x plastic + 4x metal)

Hardware packed with TEAK ROOF



WOOD PLUG  
LARGE 4x

Hardware packed with TEAK WALL



WOOD PLUG  
SMALL 4x

## MAXIMUM PERMISSIBLE WIND SPEED

For areas with wind speeds above 45 km/h we advise you to use the floor anchors delivered with the Pavilion daybed. If you expect wind speeds above 90 km/h we strongly advise to apply additional safety measures and anchor the Pavilion daybed with safety belts or even disassemble it.

The stability and wind resistance of the Pavilion daybed will depend on the correct assembly of the Pavilion daybed and on the fixation system used to secure the floor anchor system (check your local hardware supplier).

This information is for your guidance only. It is the sole responsibility of the end-user to anchor the Pavilion daybed according to the actual weather conditions.

Maximum wind speed*	Stand alone	Anchored
Km/h	45 km/h	90 km/h
Knots	24,3 knots	48,6 knots
Beaufort	6 beaufort	10 beaufort
Mph	28 mph	56 mph

(\*) valid when fully assembled and tightened according to the Pavilion daybed Assembly Instructions

## ASSEMBLY INSTRUCTIONS

Please note that you need at least 4 people and 4 ladders to assemble the Pavilion Daybed!

**1**

If you want to assemble a anchored pavilion daybed proceed to step:

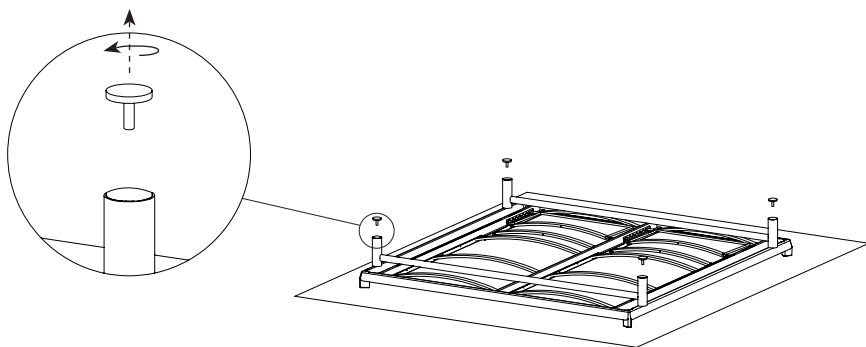
**2**

If you want to assemble a stand alone pavilion daybed proceed to step:

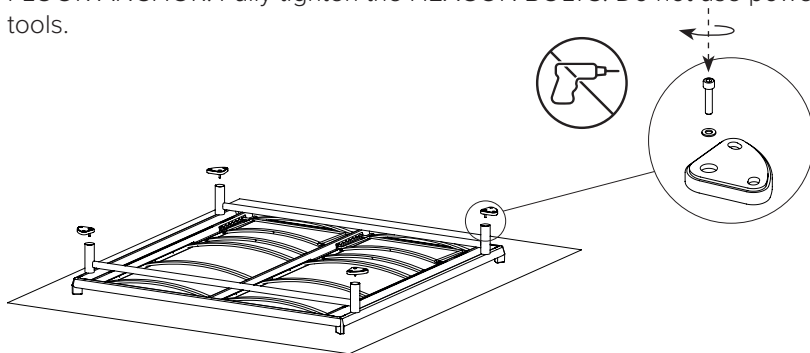
**5**

**2**

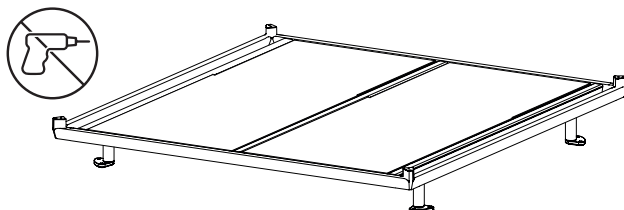
Put the BASE upside down on a protective cover and unscrew the gliders

**3**

Place the WASHER between the HEXAGON BOLT and the bottom of the FLOOR ANCHOR. Fully tighten the HEXAGON BOLTS. Do not use power-tools.

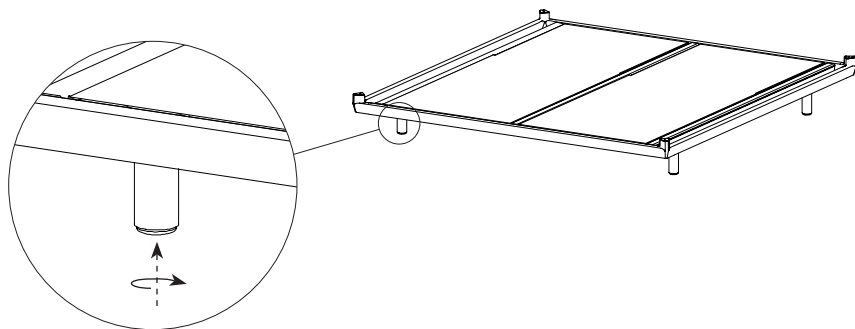
**4**

Put the base on its **final** location. Use the correct hardware to secure the base to the floor. When secured proceed to step: **6** Do not use power-tools.



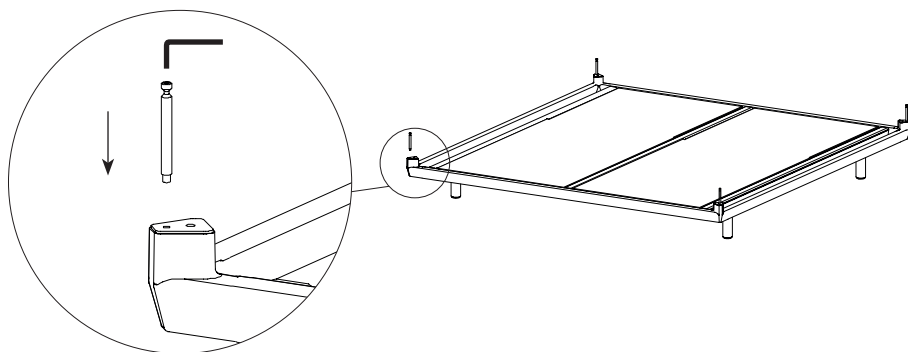
**5**

Put the base on it's **final** location and make sure that it is level (you can adjust the feet).



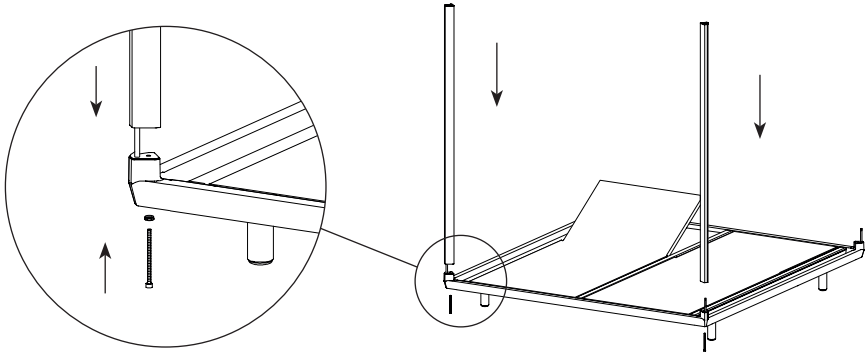
**6**

Then insert 4 x CUSTOM BOLTS into the threaded holes. Use the allen key to fix these bolts.



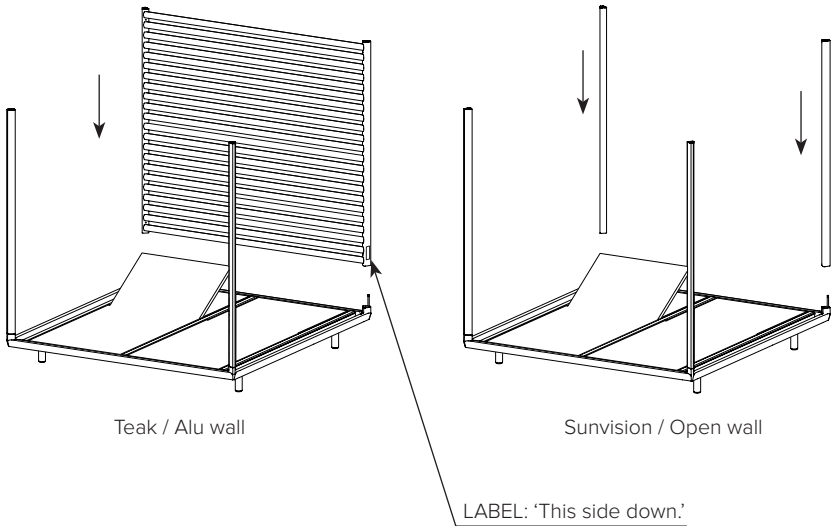
7

Attach the front poles by sliding them over the CUSTOM BOLT. Use a WASHER WITH SEAL and LONG BOLT to hand-tighten the pole from below. Not too tight however, this will need to be done in step 13 +15. Make sure the soft part of the WASHER WITH SEAL is facing upwards. Position the poles on the foot end.



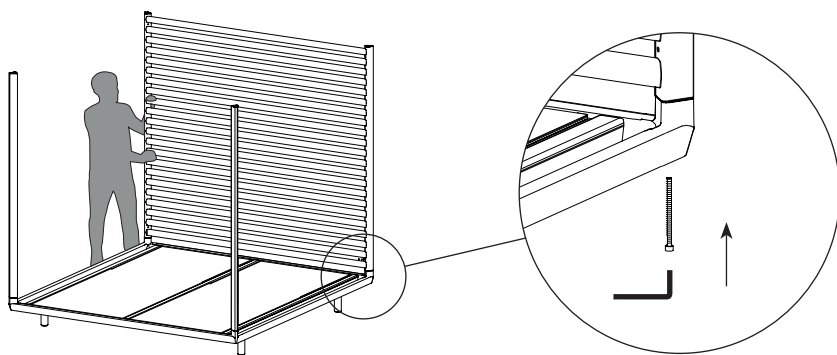
8

Unpack the wall and position it onto the base. Make sure to slide the wall over the two CUSTOM BOLTS at the same time and speed. Support the wall as long as it is not fixed with screws. The aluminium and teak WALLS have a label to mark the bottom.

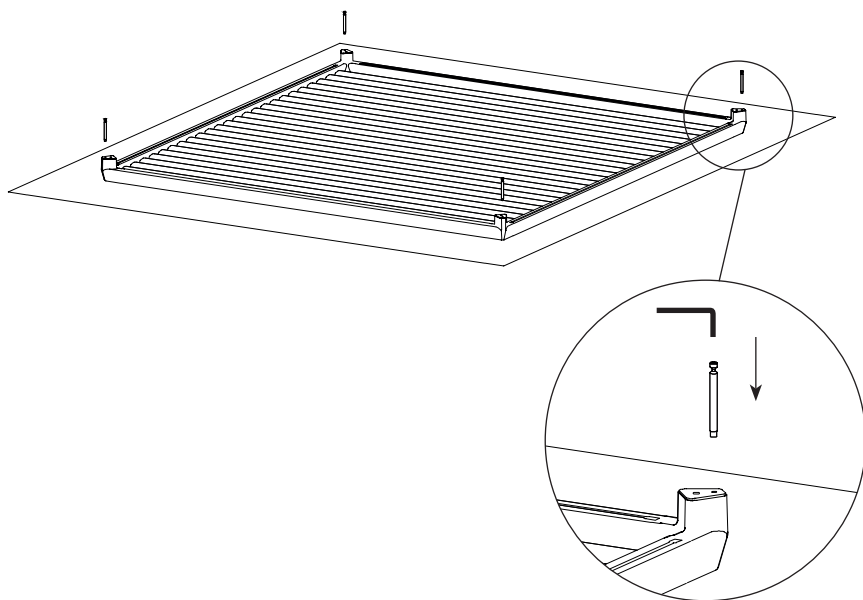


**9**

Keep supporting the wall and fix it with two LONG bolts. Use the allen key.

**10**

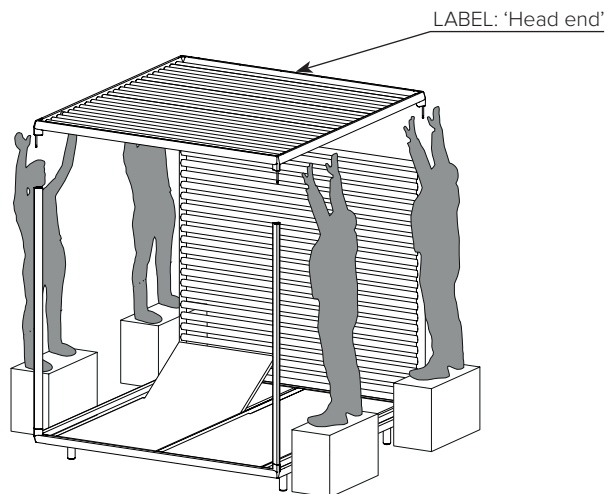
Unpack the roof and put it upside down on a protective surface. Insert 4 x CUSTOM BOLT into the threaded holes. Use the allen key to fix these bolts.



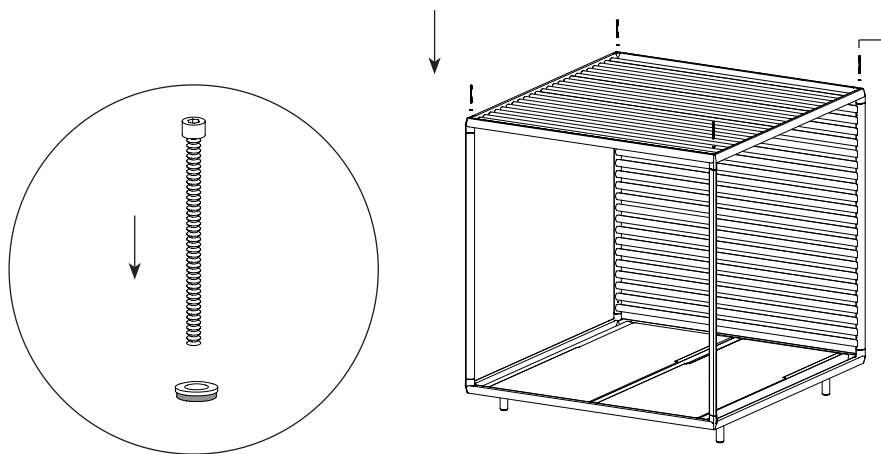


**11**

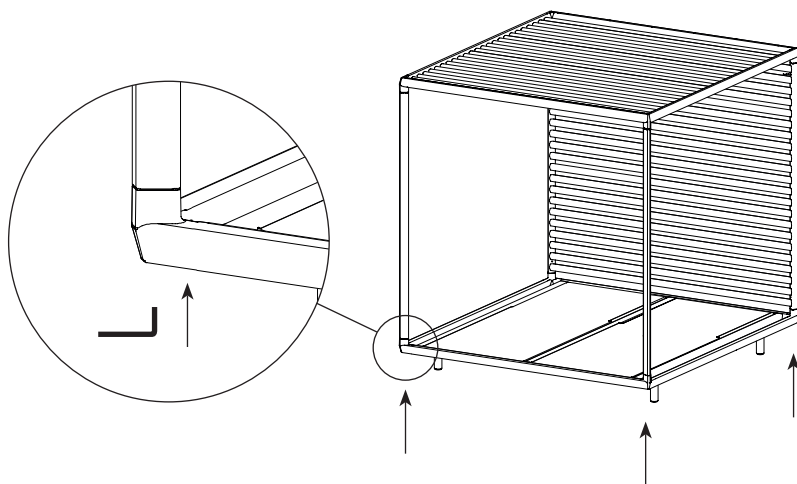
To position the roof onto the front poles and wall you need at least 4 people with ladders. Carefully slide the custom bolt into the poles and wall at the same time at the same speed. The roofs have a label to mark the head end.

**12**

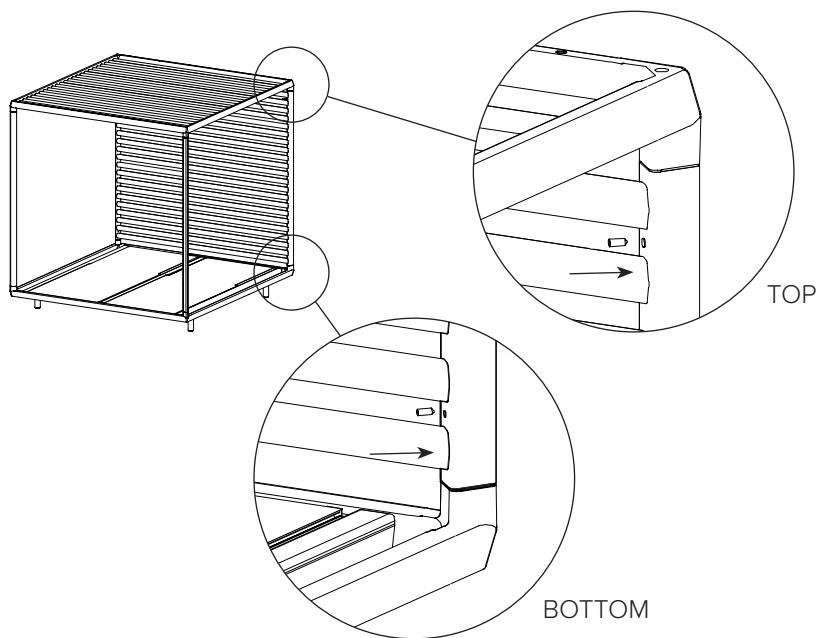
Fix the roof with 4 x LONG BOLT and 4 x WASHER. Make sure the soft part of the washer is facing towards the floor. Use the allen key to fix these bolts. Tighten the LONG BOLTS strongly.



- 13** Strongly tighten the 4 bolts that connect the frame with the front poles and the backrest. Use the Allen key.

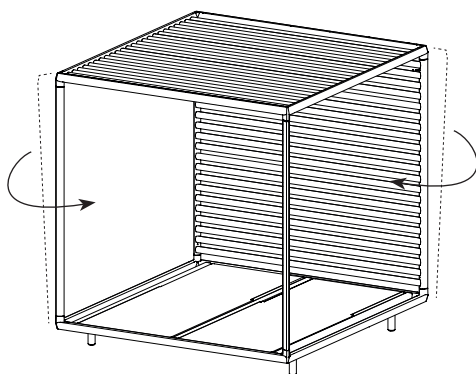


- 14** On the inside of both the wall and the front poles you will find threaded holes for the HEADLESS BOLT. Use an allen key to fix these bolts.



**15**

Simulate windy weather by pulling and pushing repeatedly against the wall. Afterwards tighten all screws again with the Allen key, starting with the LONG BOLTS.

**16**

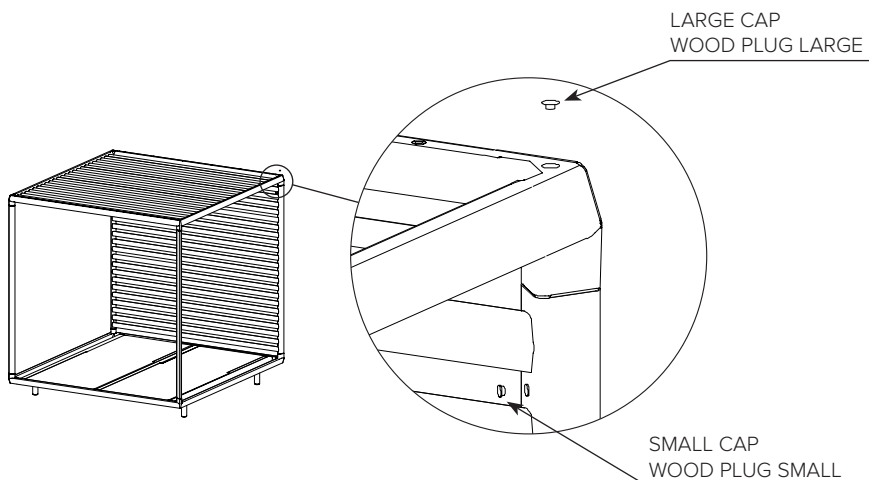
Finally cover the 8 x HEADLESS BOLTS with the 8x SMALL CAPS and the 4 x LONG BOLTS in the roof with the 4 x LARGE CAPS.

In case of a **teak wall** or **teak roof**, use the WOOD PLUGS.

4 x WOOD PLUG LARGE to cover the LONG BOLTS in the **teak roof**.

4 x WOOD PLUG SMALL to cover the HEADLESS BOLTS in the **teak wall**.

These wood plugs have to be glued and finished with sand paper.



**17** If your daybed has the following components, continue to the corresponding step.

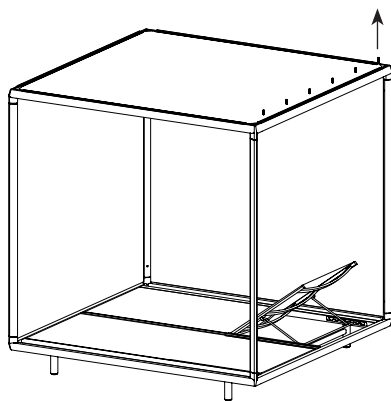
Sunvision wall + Sunvision roof / movable Sunvision roof: step **18**

Sunvision wall + teak roof / aluminium roof: step **20**

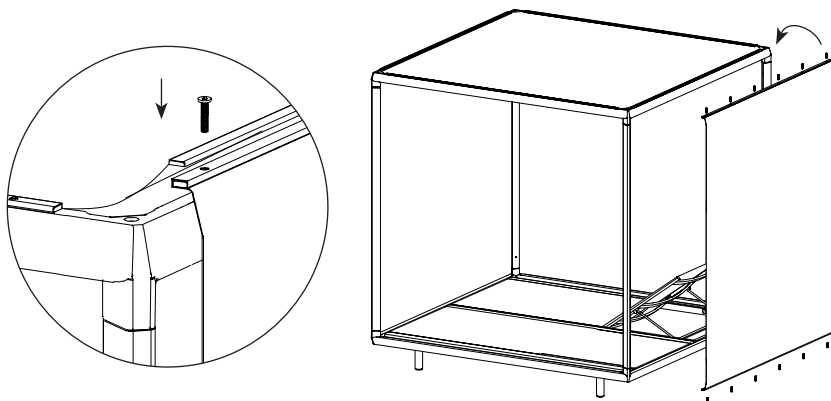
Side table: step **22**

Curtain: step **25**

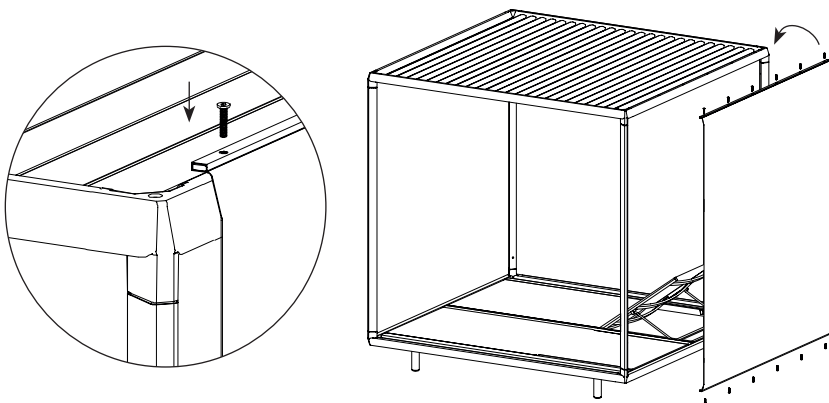
**18** Remove the screws from the Sunvision roof on the wall side.



**19** Position the Sunvision wall on the upper wall side of the Pavilion Daybed structure and put the Sunvision roof back over it. Make sure all the holes correspond with the holes in the frame and attach with the provided screws. Hand tighten these screws, but not too tight. This will need to be done at the end of step 17. Continue to step **21**

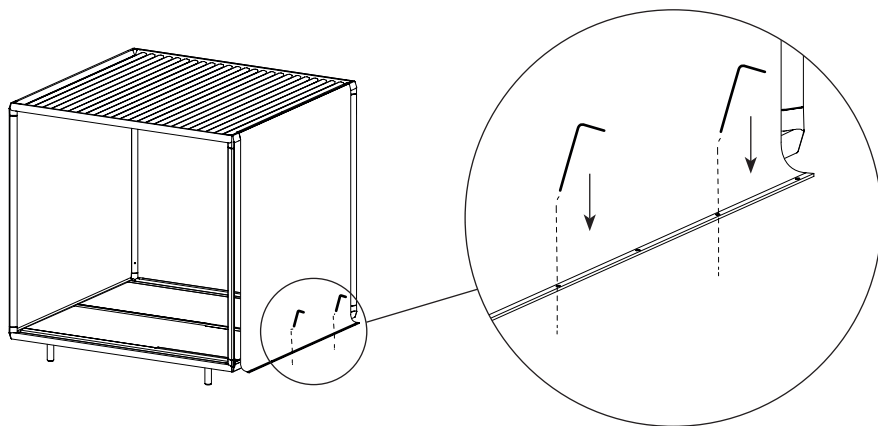


- 20** Attach the Sunvision wall to the Pavilion Daybed structure with the screws provided. Hand tighten these screws.

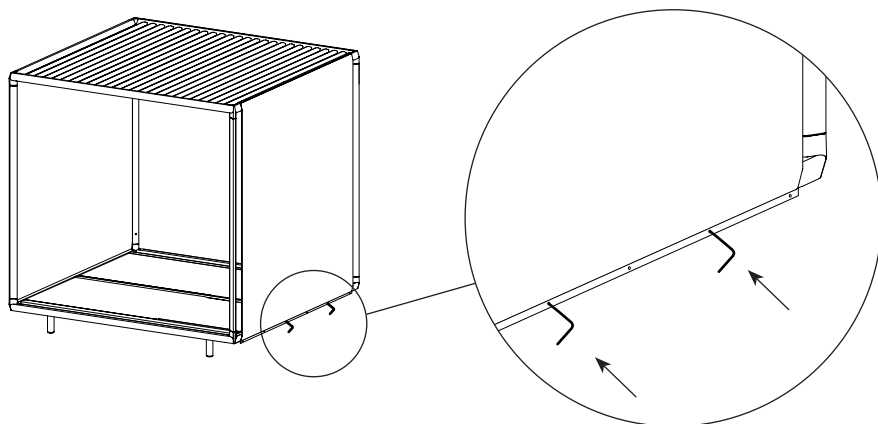


**21**

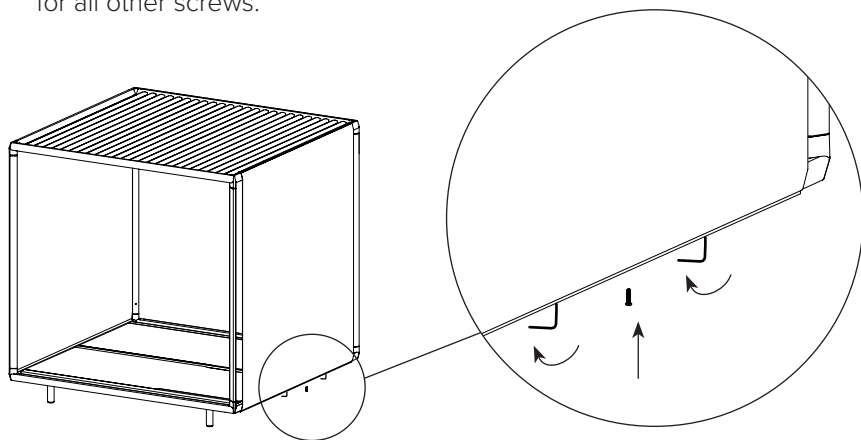
To attach the Sunvision wall to the BASE, use 2 x Allen key with a round head. Insert them into the 3rd and 5th hole of the Sunvision wall.



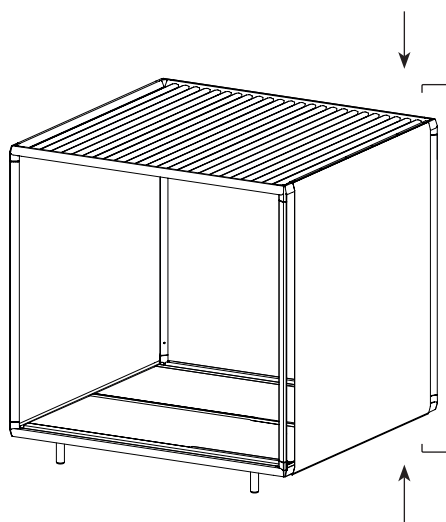
Then search the corresponding threaded hole in the BASE and insert the round head of the Allen key into this hole.



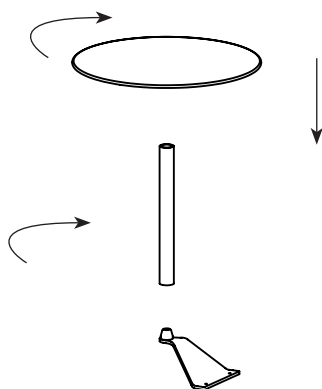
Now use the Allen key as a lever to force the Sunvision down. Once the holes are aligned, insert a screw and hand tighten. Repeat this procedure for all other screws.



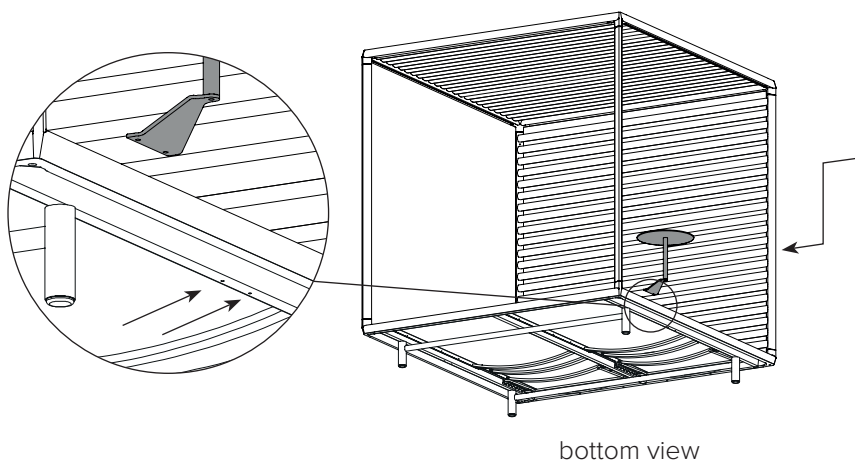
Use an Allen key to tighten all screws as much as you can.  
6 x on the bottom of the base + 6 x on top of the roof.



- 22** Unpack the side table and assemble it.

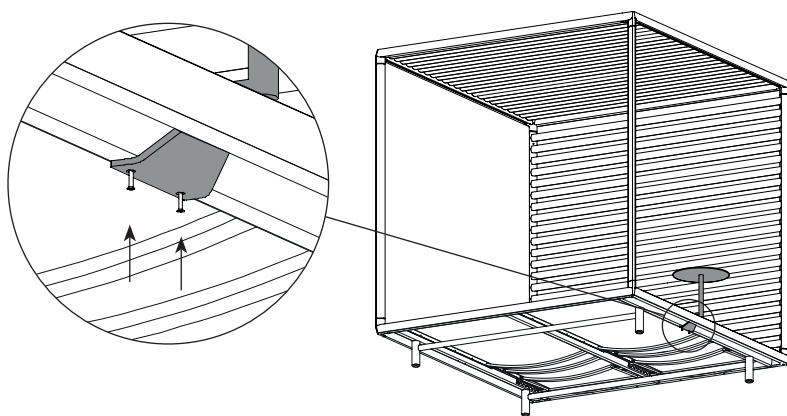


- 23** Locate the threaded holes at the bottom of the BASE. Insert the table between the 2 outer tubes of the BASE and match the holes in the BASE with the holes in the table support. The side table can be placed on the left side or the right side of the BASE.





- 24** Use the Allen key and 2 x flathead bolts provided with the side table to fix it.



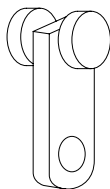
bottom view

**25**

There are 6 STOPPERS provided with every curtain set.



The STAINLESS STOPPERS can be inserted into the curtain rails and need to be fixed with an Allen key.



The ROLLERS can be inserted into the curtain rails. Afterwards the curtain can be attached to these ROLLERS.

Advised installation order:

foot  
end



1 x

STOPPER



19 x

ROLLER



1 x

STOPPER



1 x

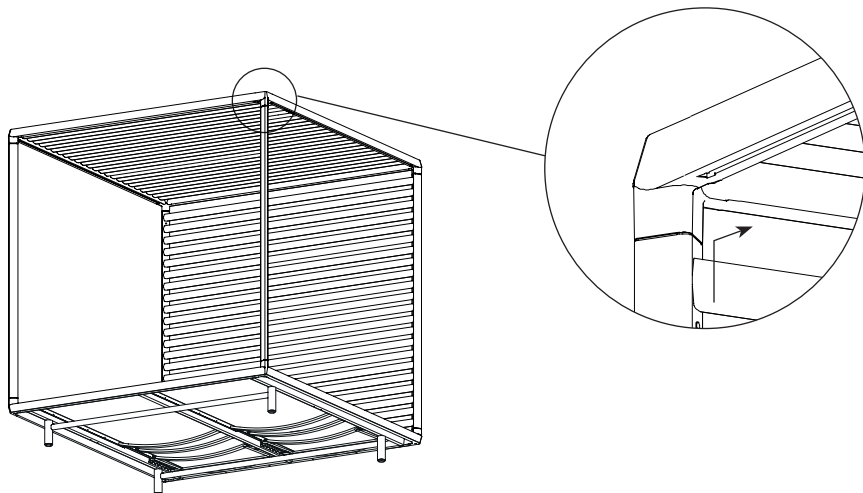
ROLLER



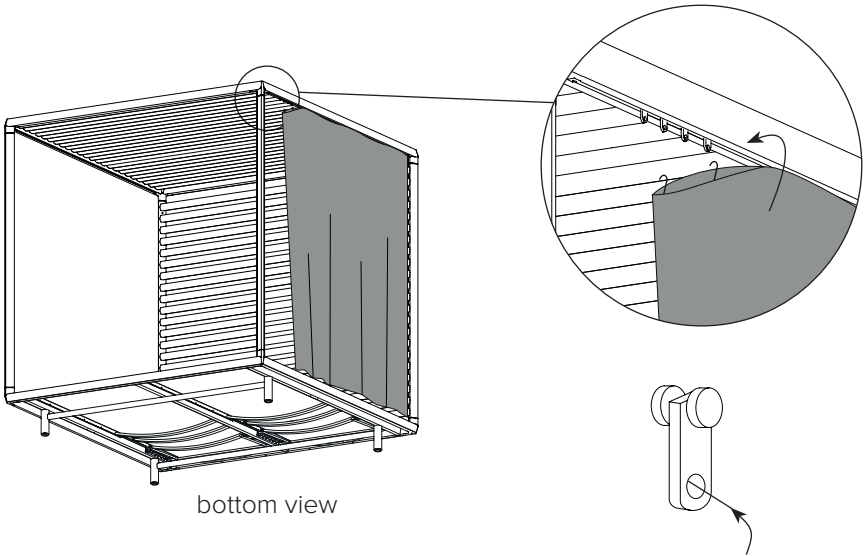
1 x

STOPPER

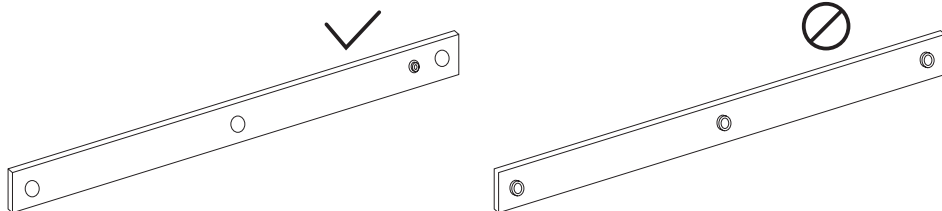
head  
end



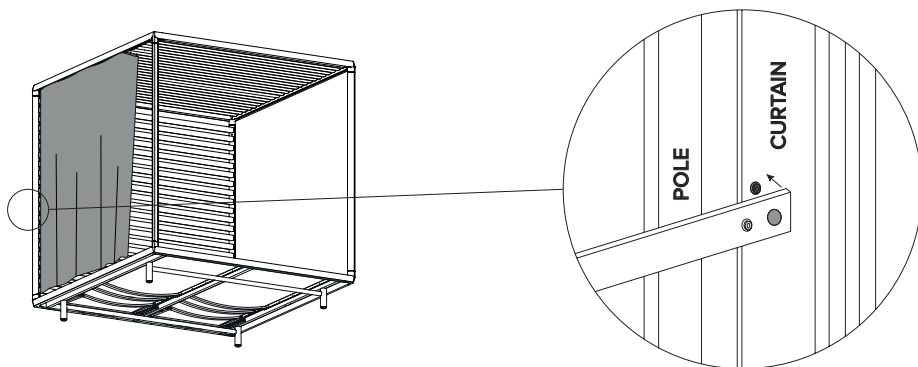
Attach the curtain to the ROLLERS by inserting the curtain hooks into the holes of the rollers.



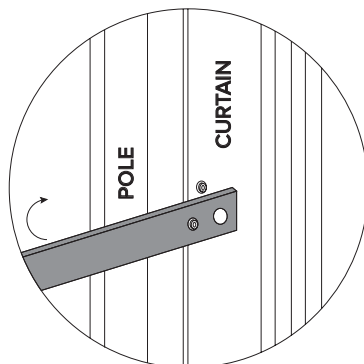
- 26** To secure the closed curtains to the backpole, use the provided fabric strap. To start make sure the right side of the fabric strap is pointed towards you.



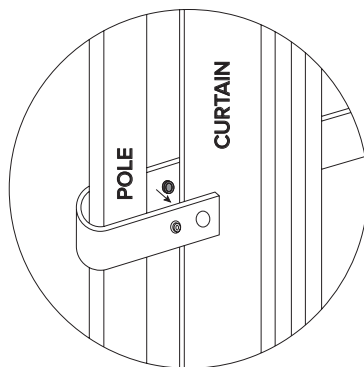
- 27** Take the side with 2 pressbuttons and attach it to the button on the outside of the curtain.



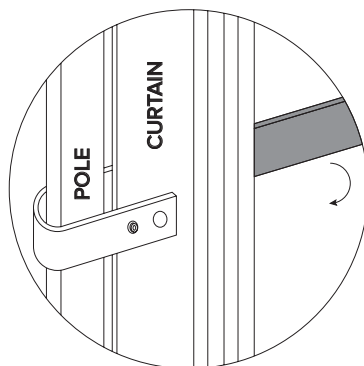
- 28** Fold the Fabric strap around the back pole.



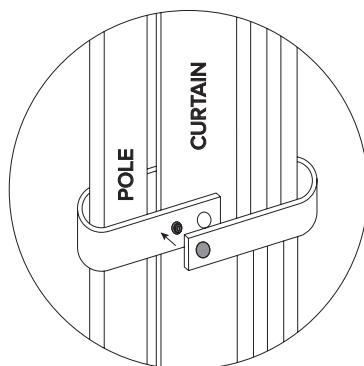
- 29** Take the button in the middle of the fabric straps and press it against the button on the inside of the curtain.



- 30** Fold the fabric strap around the curtain.

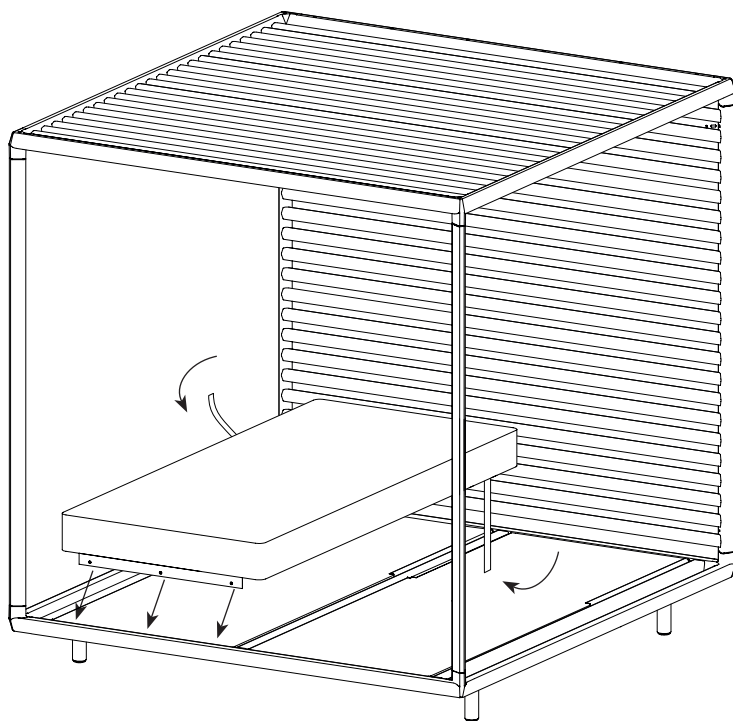


- 31** Press the 2 remaining buttons together to secure the curtain to the pole.



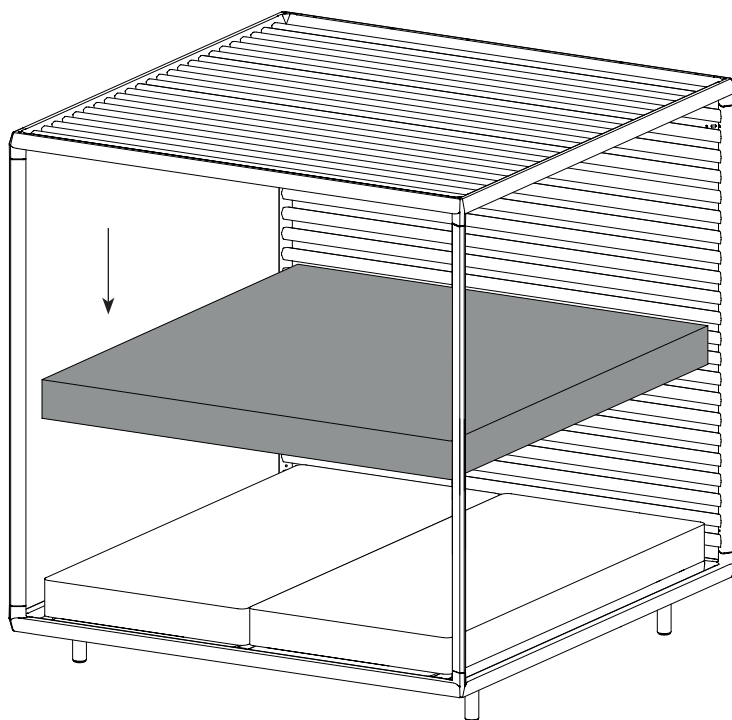
**32**

Position the cushions on the Pavilion daybed. The foot end has snap fasteners. They align with snap fasteners on the inside of the base. The cushions also have a strap to wrap around the headrest.



**33**

In case of a teak roof or teak rear wall, we advise you to cover the cushions during rainy weather. As teak is rich in natural oils, the weathering process includes oil surfacing. Rain can absorb the teak oil and cause stains on the cushions. In this case, use a stain remover specifically for oil stains. Repeat until the stains have disappeared.



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